

ATTENBOROUGH DOORS

THE UK'S PREMIER DOOR MANUFACTURER AND INSTALLER

Our emergency line is manned by fully trained personnel and attended by highly skilled engineers in equipped workshop vehicles.

We maintain and repair any make of manufactured industrial doors, and most automated entrance doors.

BENEFITS OF ATTENBOROUGH DOORS MAINTENANCE:

- We comply with all current legislation
- Prolong operational life of your doors and shutters
- The working condition of your doors / shutters becomes safer and more efficient
- Prevent potential loss of revenue through downtime
- We help to relieve the variable cost of reactive repairs
- We will help you to identify any safety issues or concerns
- Fixed cost, planned maintenance
- Assisted budget planning
- We offer variable levels of service to suit your budget



**24hr
EMERGENCY
CALL OUT**

0115 930 0815

365 days a year

LEGAL REQUIREMENTS

Current legislation places a duty of care on all building owners and occupiers to ensure their doors and shutters are regularly maintained by a competent organisation or person. Records to this effect are required by law. The main regulations are:

- The Workplace (Health, Safety and Welfare) Regulations 1992
- The Fire Precautions (Workplace) Regulations 1997
- The Provision and Use of Work Equipment Regulations 1998

To help you meet your obligations under the above regulations and ensure continued safety in use, Attenborough Doors will promptly provide a qualified and trained Engineer to carry out reactive repairs and maintenance works as required.

DECLARATION OF INCORPORATION

NOTE: It is our policy to supply doors that meet all relevant building regulations and Health & Safety requirements wherever it is practical and we urge our customers to familiarise themselves with their onward obligations. For further information please contact Attenborough Doors on 0115 930 0815. Our policy is one of continuous product development. We reserve the right to make such alterations in design and manufacture as considered necessary without notice. Drawings, specifications and other details are not binding in detail.



STEEL DOORS & FRAMES



Providing Fire & Physical Protection



ATTENBOROUGH

THE UK'S PREMIER DOOR MANUFACTURER AND INSTALLER

MERLIN WAY, QUARRY HILL INDUSTRIAL PARK,
ILKESTON, DERBYSHIRE DE7 4RA.

Telephone 0115 930 0815 Fax: 0115 944 8930
Email: information@attenboroughdoor.co.uk

www.attenboroughdoor.co.uk



Assessed to ISO 9001
LPCB ref. no. 145

- FIRE, AUTOMATIC & INDUSTRIAL DOORS
- SECURITY SHUTTERS & GRILLES
- TRAFFIC FLOW & ENTRY SYSTEMS
- LOADING DOCK EQUIPMENT

STEEL DOORS & FRAMES

SPECIFICATIONS

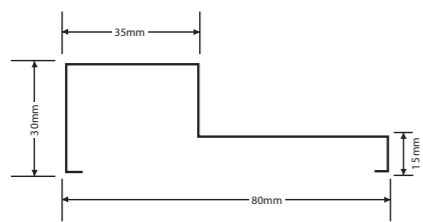
STANDARD - for Personnel & Emergency Exit

The economic, "off-the-shelf" range of steel doors, designed for fast and easy installation. Simply prepare the opening to one of our set sizes and we will quickly deliver from our extensive stock.

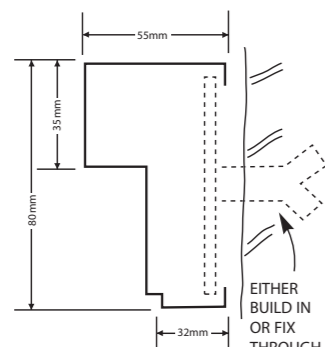
Standard range includes:

- Factory assembled frame and leaf
- Three hinges and one dog bolt below
- Threshold plus weather seal
- Finished in grey primer
- Standard furniture includes lock & levers or single panic escape

TECHNICAL DRAWINGS



STANDARD THRESHOLD



STANDARD FRAME

STANDARD HANDINGS



DOOR LEAF

Cold rolled 1.2mm steel joined and welded on automated production system to form rigid 40mm thick panel
Hung on three bright zinc plated hinges, with dog bolt
In-built reinforced gussets provide secure mountings for additional furniture.

FIXINGS

Build in to brick courses or fix through frame.

FACTORY FINISH

Grey primer – others to paint on completion of installation
Insulation infill material to door leaf and frame.

FRAME

Cold rolled 1.5mm steel rebate with weather seal and standard threshold.

STOCK SIZES

900mm x 2100mm or 1000mm x 2100mm
Left or right hand opening option.

OPTIONAL EXTRAS

Finished in any standard RAL or BS colour
Windows or louvers
Additional ironmongery

STEEL DOORS & FRAMES

SPECIFICATIONS

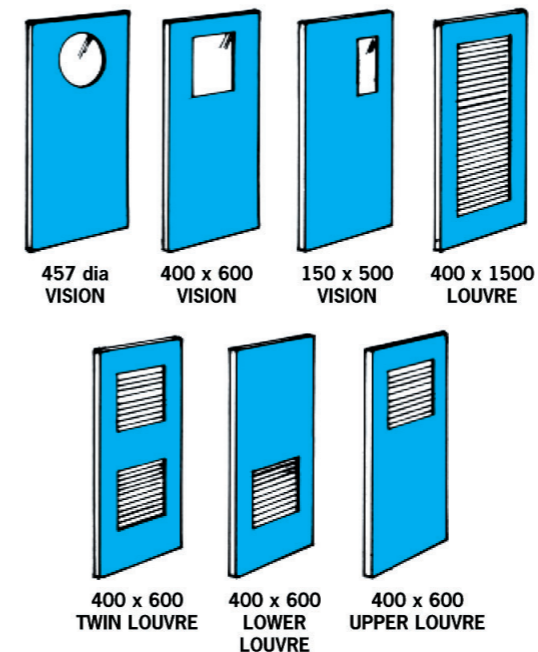
PURPOSE MADE - for Personnel & Fire Escape

Designed to require minimal maintenance, our range of 2hour fire rated "made-to-measure" doors provide additional strength and security against theft and vandalism.

Purpose Made range includes:

- Single or double doors
- Quality assured to ISO9002
- 2 hour fire resistant in accordance with BS 476 part 22: 1987 and approved by the Loss Prevention Council
- Factory assembled frame and leaf
- Three hinges and dog bolts below
- Threshold plus weather seal
- Finished in grey primer
- Standard furniture includes either a mortise sash lock and lever handles or a single point panic exit latch - other options to suit clients specific requirements

OPTIONAL DOOR LEAVES



DOOR LEAF

Cold rolled 1.2mm steel joined and welded on automated production system to form rigid 55mm thick panel.
Hung on three bright zinc plated hinges, with dog bolts.
In-built reinforced gussets provide secure mountings for additional furniture.

FIXINGS TO BRICKWORK

Hilti HUS screws 7.5mm dia x 80mm long.

FACTORY FINISH

Grey primer – others to paint on completion of installation.
Insulation infill material to door leaf and frame.

OPTIONAL EXTRAS

Digital entry systems
Finished in any standard RAL or BS colour
Windows or louvers
Additional ironmongery

MAXIMUM SIZES

Single	1300mm x 2900mm
Double	2600mm x 2900mm

FRAME

Cold rolled 1.5mm steel rebate with weather seal and standard threshold.

